COOSA COMPOSITES

ADHESIVES LIST

3M

Technical Service
1-800-831-0658
www.3M.com/IATD

Structural Adhesives

Scotch-Weld ™ Acrylic Adhesive DP810
Scotch-Weld ™ Epoxy Adhesive DP420
Scotch-Weld ™ Epoxy Adhesive EC2216

Non-Structural Adhesives

Scotch-Weld ™ Plastic Adhesive 1099L
Scotch-Weld ™ Hi-Strength 94CA*
Scotch-Weld ™ Contact Adhesive 1357
Foam Fast 74 Spray Adhesive

Adhesives Sealants

Marine Sealant 5200 & 5200 FC (fast cure)
Marine Sealant 4000UV
Scotch-Seal ™ 540
Scotch-Seal ™ 560
**GREENGAURD™ Certified*

Sika®

Customer Service
201-933-8800
www.usa.sika.com

Structural Elastic Adhesives

SikaFast® 3121
SikaFast® 3131S

Structural Polyurethane Adhesive

Sika Adekit A236
Sika EA-001

Sika Marine Polyurethane Adhesives

Sikaflex 291i
Sikaflex 292i
Sikaflex 295 UV sealant and glazing adhesive

Parker Lord

Technical Service
800-272-7537
www.parker.com

Lord® Urethane Adhesives-Urethane adhesives are formulated with much lower viscosity compared to epoxy or acrylic adhesives. Urethane adhesives can be offered as either one-component (1k) or two-component (2k) systems.

Series 7800, 7545, 7542, 7550, 7555, 7100, 7556, 7600*
* Check each series for your specific application

Chemique®

Technical Service
(770) 451-2904
www.chemiqueadhesives.com

1 part solutions

Solfre 1 2261
Solfre 1 2306
Solfre 1 2811

2 part solutions

Solfre 2 2466
Solfre 2 2604
Solfre 2 3162
Solfre 2 7600

Coosa Composites Holdings, LLC does not recommend any one adhesive over other adhesives available in the marketplace. Polyester resins, vinyl ester resins, and epoxy resins typically bond well to Coosa board, and all three have been shown to be a suitable adhesive for many applications. This list is solely for the purpose of listing those adhesives that have shown to work well in past customer applications. One adhesive that may work well in one application may not necessarily work well in another. Please consult the appropriate adhesive company for recommendations for your specific bonding and application questions. You should thoroughly test any application and independently determine satisfactory performance before commercialization or use.